

S109362



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RBEM12669/P-1
Job Sheet 183062



Part No: RBEM12669/P-1

Job Qty: 1 ea

Part Name: Hoisting Tool Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/11/18

Job Tracking No: RA298

Due Date: 9/21/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description: Rework, Return to Stock

Note: DWG RBEM12669/P-1 REV:4 IPP REV A 18.01.25 NEW ISSUE RQ VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Small Fab-4		mlf 18.09.12
100	Small Fab	1 pcs	9/21/18	9/21/18	0.08	0.08	Small Fab-9		AP 68-6
101	QC	1 pcs	9/21/18	9/21/18	0.00	0.00	QC5		08
105	Small Fab	1 pcs	9/21/18	9/21/18	0.00	0.08	Small Fab-6		AP DAS
110	QC	1 pcs	9/21/18	9/21/18	0.00	0.00	QC5		19
130	Packaging	1 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-2		9-88
140	QC21-FG	1 Ea	9/21/18	9/21/18	0.00	0.00	QC21		DAS 21 9-88 18123

Part Op 100 - Assemble for drill and tap.

Descriptions: 105 - Assemble using 262/ 263 locite -Install setscrew.

110 - Perform inspection and testing procedure. see sheet 4 of 4 of the attached dwg.

130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM12669/P-1	Hoisting Tool Assembly	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBEM12669/P-1	1	1	1



Container No: S109362



Part: RBEM12669/P-1

Job No: 183062

Serial No/ Batch: S052509

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 12/31/18

Allocated Container Detail

Location	Init
conditional release	

und.

Plex 9/11/18 3:15 PM Dart.Gagnon.Michelle

Inspection Sheet Complete

RA298

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
RBEM12669/P-1	S052509	1	☒ Yes	☒ Yes	☒ Yes	☒ Yes	DAMAGED/REPAIRABLE	S108579	Customer doesn't need tool. Part return with damage, probably from poor packaging from the customer and got damage in transit. Rework by - Disassemble part. - Sand blast. - Powder coat red as per drawing. - Assemble and load test per drawing. Return in stock. I.D. with new batch at Rev 4. Make sure test sheet is attach to part.
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: P.D.

Date: 10-Sep-18

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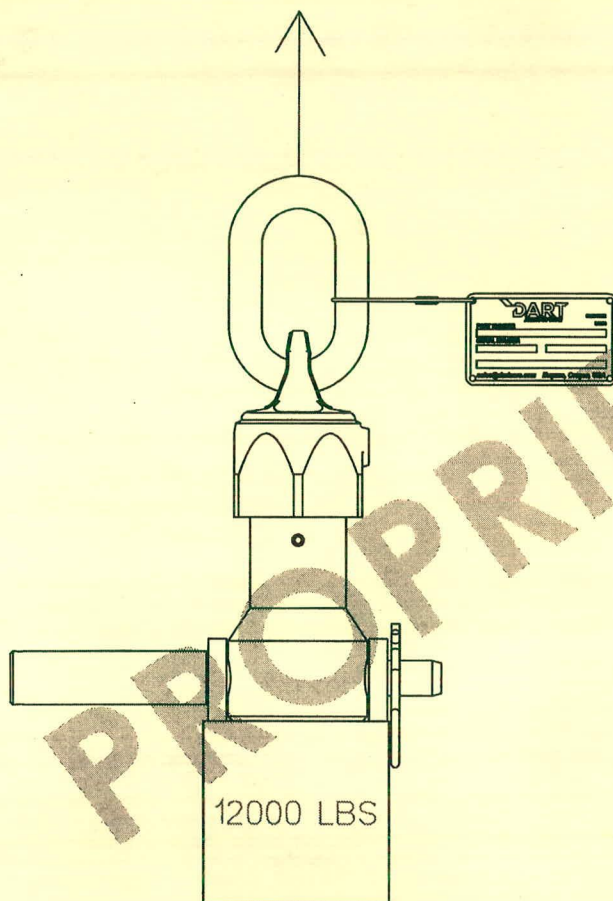
INSPECTION & TESTING PROCEDURES FOR THE RBEM12669/P-1, HOISTING TOOL ASSEMBLY. THIS IS DESIGNED FOR LIFTING THE EC135, H135, AND EC635 HELICOPTER.

THIS HOISTING TOOL SHOULD BE INSPECTED BEFORE AND AFTER EACH USE.

REPLACE ANY ITEMS THAT ARE DAMAGED OR SUSPECTED OF DAMAGE BEFORE USING!

FIRST ARTICLE WEIGHT TEST

1. AFTER INSPECTION, PLACE HOISTING TOOL ON AN OVERHEAD LIFTING DEVICE. ATTACH SLING TO AN APPROPRIATE TEST WEIGHT TEST OF 12,000 LBS.
2. LIFT WEIGHT FOR AT LEAST 5 MINUTES, CONTINUALLY CHECKING FOR CRACKS, DEFLECTION, DISTORTION OR DAMAGE.
3. REMOVE WEIGHT AND RE-INSPECT, CHECKING FOR ANY CRACKS, DEFLECTION, DISTORTION OR DAMAGE.



INSPECTOR: Sylvia Parker

TESTER: ALAN PATRY

S.N.: S109362

DATE: DEC 12TH 2018

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TITLE

HOISTING TOOL ASSEMBLY

DWG NO.

RBEM12669/P-1

REV

4

CUSTOMER 1 OF 1

SCALE

1:4

DATE

4/26/2017

SHEET

4 OF 4

